Fig. 1

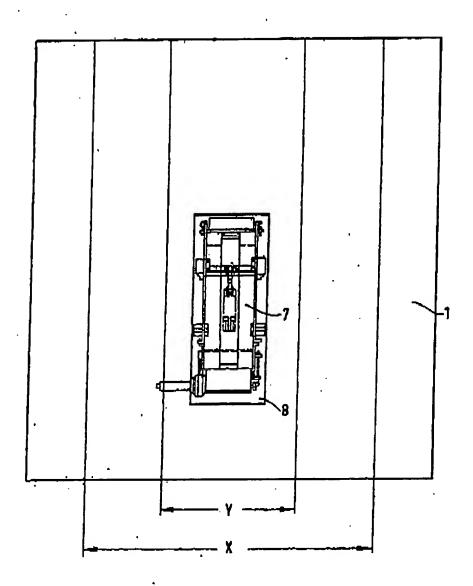


FIG.1

Fig. 2 KEY: Roll center

